

## imc C-SERIES: CS-6004-N, CL-6012-N

### Strain gauge measurement systems for dynamic DC/CF measurements



device type: CS, 4 analog channels



device type: CL, 12 analog channels

Data Sheet Version 1.1

The devices of the imc C-SERIES CS-6004-N and CL-6012-N are 4 or respectively, 12-channel compact measurement systems for all-purpose measurement with strain gauges, with both DC-voltage supply and carrier frequency supply. They can be software-configured for measurement of quarter-, half- or full bridges; the bridge completion can be adjusted by software between 120 and 350  $\Omega$ . To determine stresses and strains, the bridge voltages measured in various setups are converted directly into stresses and strains.

#### imc C-SERIE - complete, compact and portable measurement devices

The devices of the imc C-SERIES are equipped with a defined standard configuration and available in two different housing types: "CS" in a Alu-Profile housing and "CL" in a dark flat plastic housing with carrying leafs.

#### Highlights

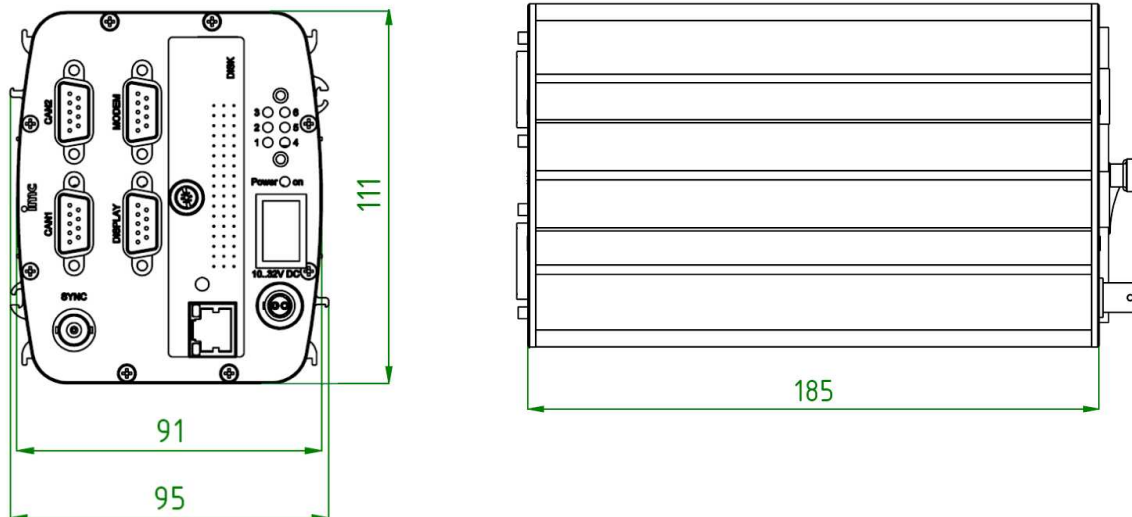
- Stand-alone startup and power-failure control logic
- Real-time signal processing and test control with imc Online FAMOS (as standard equipment)
- intelligent power supply with UPS function and saving of data when power-failure
- integrated CAN-Interface
- Counter inputs (measurement of angle, events, velocity etc.)
- digital inputs and outputs
- analog outputs (DAC)
- Onboard flash storage (CF card) or network-harddrive (NAS etc.)
- complex triggering system PC independent
- possible equipment with internal WiFi (WLAN) adaptor
- supports platform independent remote access via standard internet browser (optionally integrated imc REMOTE Webserver)
- adapted to synchronization with other imc measurement devices via:
  - isolated Sync-Signal (DCF-77, IRIG-B)
  - network based via NTP
  - GPS
- Measurement channel extension via direct connection of measurement modules belonging to imc's CANSAS series
- In conjunction with the operating software imc STUDIO and im c DEVICES the devices are immediately ready to take measurements, and all of their functions are operable.

**Overview of the available devices**

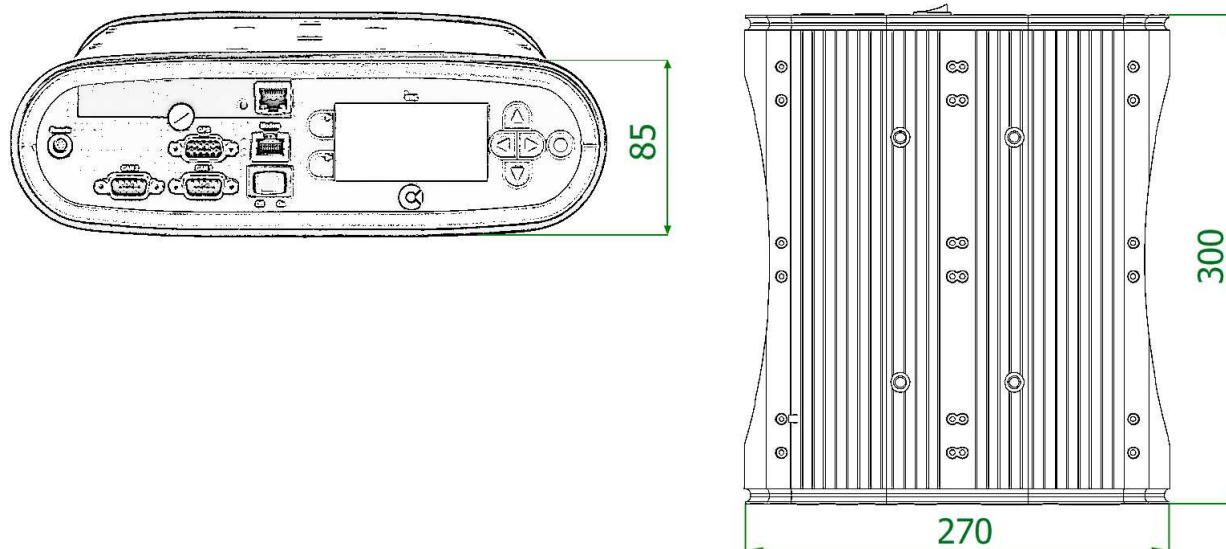
| Order Code   | Article number | Housing             | analog channels | Extra                 |
|--------------|----------------|---------------------|-----------------|-----------------------|
| CS-6004-N    | 1400077        | CS alu profile      | 4               | -                     |
| CS-6004-N-ET | 1410041        |                     |                 | extended temp.- range |
| CL-6012-N    | 1400078        | CL portable housing | 12              | -                     |
| CL-6012-N-ET | 1410042        |                     |                 | extended temp.- range |

**Mechanical drawings with dimensions**

Housing type: CS (95x111x185 mm)



Housing type: CL (270x85x300 mm)



**Required software version**

- Supported by imc STUDIO 4.0R1 and imc DEVICES 2.8R3, or higher, included with all functions
  - imc Plug & Measure (TEDS)
- This device supports TEDS and can be used together with imc SENSORS.

**Included accessories**

- 230/110 V power adapter (optionally with country-specific power cable)
- "Getting Started with imc C-SERIES" (printed)
- Manufacturer's Calibration Certificate
- 1x Ethernet network cable crossed and 1x uncrossed
- 1x LEMO.1B plug with CS devices and with CL devices 1x LEMO.0B

**Terminal connections**

- 2x or 6x ACC/DSUB(M)-B2 DSUB-15 plug with screw terminals for 2-channel measurement of strain gauges, bridges and voltage
- 1x ACC/DSUB(M)-DI4-8 DSUB-15 plug with screw terminals for 8 digital inputs
- 1x ACC/DSUB(M)-DO8 DSUB-15 plug with screw terminals for 8 digitale Ausgänge
- 1x ACC/DSUB(M)-ENC4 DSUB-15 plug with screw terminals for 4 counter inputs
- 1x ACC/DSUB(M)-DAC4 DSUB-15 plug with screw terminals for 4 analog outputs

**Optional accessories****Terminal connections**

- ACC/DSUB(M)-I2 DSUB-15 plug with screw terminals for 2-channel current measurement of up to 50 mA (50  $\Omega$  shunt, scaling factor: 0.02A/V)
- ACC/DSUB(M)-ICP2 DSUB-15 plug with screw terminals for conditioning of 2 IEPE/ICP inputs

## General technical specs for all devices of imc C-SERIES

| Parameter   | Value  | Remarks   |
|---|--|---|
| Housing type                                      | Alu profile  | CS  |
|   | plastic portable housing   | CL  |
| Ingress Protection                                | IP20   |   |
| <b>Terminal connection</b>                        |  |   |
| Terminal connection (DSUB-15)<br>analog inputs    | ACC/DSUB(M)-B2<br>ACC/DSUB(M)-I2<br>ACC/DSUB-ICP2  |   |
| Terminal connection (DSUB-15)<br>DI, DO, INC, DAC | ACC/DSUB(M)-DI4-8<br>ACC/DSUB(M)-DO8<br>ACC/DSUB(M)-ENC4<br>ACC/DSUB(M)-DAC4                                       | 8 digital inputs<br>8 digital outputs<br>4 counter inputs<br>4 analog outputs   |
| Further terminal connections                      | RJ45<br>CF-Card slot<br>2x DSUB-9<br>DSUB-9<br>DSUB-9<br>BNC<br>LEMO FGG.1B.302.CLAD62Z<br>LEMO FGG.0B.302.CLAD62Z | Ethernet (10/100 MBit), PC/network<br>removable storage<br>two CAN-nodes<br>external Display (CS)<br>external GPS module<br>synchronization<br>supply (CS)<br>supply (CL) |
| Weight without<br>table-top power adapter         | approx. 2 kg   | CS  |
|   | approx. 3.5 kg   | CL  |
| Dimensions (WxHxD) in mm                          | 95 x 111 x 185   | CS  |
|   | 270 x 85 x 300   | CL  |

| <b>Power supply</b>                                    |                   |   |
|--|-------------------|---|
| Parameter  | Value             | Remarks   |
| DC input supply voltage                                | 10 V to 32 V DC   |   |
| Isolation of supply input                              | not-isolated      | CS  |
|  | isolated          | CL  |
| Power adapter  | 110 V / 230 V AC  | external adapter, included in delivery  |
| Auto start upon power up                               | configurable      | automatic start of measurement  |
| Automatic shutdown with data<br>saving upon power fail | yes               |   |
| UPS  | battery: lead-gel | uninterruptable power supply  |
| UPS buffer time constant                               | 1 sec (with CS)   | maximum duration of a continuous<br>outage before triggering device<br>shutdown |
|  | 30 sec. (with CL) |   |
| Internal battery voltage                               | 4 V               | CS  |
|  | 24 V              | CL  |
| Effective buffer capacity                              | ≥3,5 Wh           | typ. 23°C, battery fully charged<br>CS  |
|  | ≥5,1 Wh           | CL  |

| <b>Power supply</b>                              |                                 |                                      |
|--|---------------------------------|--------------------------------------|
| <b>Parameter</b>                                 | <b>Value</b>                    | <b>Remarks</b>                       |
| Minimum charging time for 1 min. buffer duration | $\leq 19$ min<br>$\leq 21$ min. | for empty battery, 23°C<br>CS<br>CL  |
| Charging time for empty battery                  | 6 h                             | device activated                     |
| Charging capacity                                | 1.1 W<br>1.5 W                  | automatic charge control<br>CS<br>CL |

| <b>Operating conditions</b>      |  |
|----------------------------------|--|
| Operating environment (standard) | dry, non corrosive environment within specified temperature range                            |
| Operating temperature (standard) | -10°C to +55°C no condensation   |
| Operating temperature(extended)  | -20°C to +85°C with condensation   |
| Operating altitude               | up to 2000 m   |
| Relative humidity                | 80 % for less than 31°C, for more than 31°C linear declining to 50%, according DIN EN61010-1 |

| <b>Data acquisition and hardware options</b>   |   |
|--|---|
| Max. aggregate sampling rate   | 400 kS/s  |
| Sampling rate channel wise configurable in steps of 1-, 2-, 5                            | ✓   |
| Number of simultaneously applicable sampling rates (in one configuration)                | 2   |
| Monitor channels (doubled channels with independent sampling and trigger configurations) | ✓   |
| Multi-triggered data acquisition: multitrigger and multi-shot                            | ✓   |
| Independent trigger machines (start/stop, arbitrary channel assignments)                 | 48  |
| Extensive intelligent trigger functions  | ✓   |
| Direct onboard data reduction: arithmetic mean, min, max                                 | ✓   |
| Extensive real-time calculation and control functions                                    | ✓<br>included in standard deliveries (via imc Online FAMOS) |
| Synchronization  | DCF 77, IRIG-B (auto detect)<br>NTP<br>GPS                  |
| External GPS signal receiver   | 0   |
| Internal WiFi (WLAN) adaptor   | 0<br>IEEE 802.11g (1 Antenna)<br>max. 54 MBit/s             |

| Data storage                                   |                              |
|--|------------------------------|
| internal removable storage                     | CF-Card<br>(covered CF slot) |
| internal hard drive                            | 0<br>(with CL)               |
| Any memory depth with pre- and post triggering | ✓                            |
| Circular buffering                             | ✓                            |

### Synchronization and time base

| Time base per device without external synchronization |            |             |                                      |
|---|------------|-------------|--------------------------------------|
| Parameter   | Value typ. | min. / max. | Remarks                              |
| Accuracy<br>internal time base RTC                    |            | ±50 ppm     | balanced (default), at 25°C          |
| Drift   | ±20 ppm    | ±50 ppm     | -40°C to +85°C operating temperature |
| Ageing  |            | ±10 ppm     | @ 25°C; 10 years                     |

| Time base per device with external synchronization signal |                              |   |                            |                                     |
|---|------------------------------|---|----------------------------|-------------------------------------|
| Parameter   | GPS                          | DCF77   | IRIG-B                     | NTP                                 |
| Supported formats   | NMEA / PPS*                  |   | B002<br>B000, B001, B003** | Version 4<br>(downwards compatible) |
| Precision   | ±1 µs                        |   |                            | <5 ms after ca. 12 h                |
| Jitter (max.)   | ±8 µs                        |   |                            |                                     |
| Voltage level   | TTL (PPS*)<br>RS232 (NMEA)   | 5 V TTL level   |                            | ---                                 |
| Input resistance  | 1 kΩ (pull up)               | 20 kΩ (pull up)   |                            | ---                                 |
| Input connector   | DSUB-9 "GPS"<br>non-isolated | BNC connector "SYNC" (isolated)<br>Isolation strength: 300 V<br>(1 minute test voltage) |                            | Ethernet                            |
| Shield potential input                                    |                              | BNC connector: isolated Signal-GND<br>(marked by a yellow ring around the BNC plug)     |                            | ---                                 |

\* PPS (pulse per second): signal with an impulse >5 ms is necessary    \*\* using BCD information only

| Synchronization with DCF77 for several devices (Master/Slave) |                   |             |  |
|---|-------------------|-------------|--|
| Parameter   | Value typ.        | min. / max. | Remarks  |
| max. cable length   |                   | 200 m       | BNC cable RG58   |
| max. number of devices  |                   | 20          | Slaves, plus 1 Master  |
| Common mode   |                   | max. 50 V   | SYNC-signal is already internally isolated, for reliable operation even with different ground voltage level (ground loops) |
| Voltage level   | 5 V               |             |  |
| DCF input/output  | "SYNC" connection |             | BNC  |

## Cx-60xx analog inputs

| Parameter                   | Value  | Remarks  |
|-----------------------------|--|--|
| Inputs                      | 4  | CS   |
|                             | 12   | CL   |
| Measurement modes with DSUB | full bridge<br>half bridge<br>quarter bridge<br>LVDT<br>voltage<br>current<br>current-fed sensors IEPE/ICP | Voltage or bridge mode global for all four channels.<br><br>inductive transducers (CF)<br><br>with ACC/DSUB(M)-I2<br>ACC/DSUB-ICP2 |
| Terminal connection         | DSUB-15  | ACC/DSUB(M)-B2<br>ACC/DSUB(M)-I2<br>ACC/DSUB-ICP2  |

### Sampling rate, Bandwidth, Filter, TEDS

| Parameter  | Value                                     | Remarks   |
|--|---|---|
| Sampling rate  | 20 kHz (max)                              | per channel   |
| Bandwidth  | 8.6 kHz (DC)<br>3.9 kHz (CF)              | -3 dB   |
| Filter<br>cut-off frequency<br>characteristic<br>order | 2 Hz to 5 kHz                             | Butterworth, Bessel<br>low pass filter 8. order<br>Anti-aliasing filter:<br>Cauer 8. order with $f_{\text{cutoff}} = 0.4 f_s$ |
| Resolution   | 16 Bit                                    | internal processing 24 Bit  |
| TEDS - Transducer Electronic DataSheets                | conforming to IEEE 1451.4<br>Class II MMI | ACC/DSUB(M)-TEDS-xx   |

### General

| Parameter   | Value typ.               | min. / max              | Remarks   |
|---|--------------------------|-------------------------|---|
| Overvoltage protection  |                          | ±50 V                   | long term<br>(differential- and SENSE-inputs)   |
|   |                          | ±80 V                   | short-term  |
| Input impedance   |                          | 10 MΩ<br>1 MΩ           | range ±5 mV to ±2 V<br>range ±5 V to ±50 V<br>and for deactivated device  |
| Input current   |                          | 40 nA                   |   |
| Input capacitance   | 300 pF                   |                         |   |
| Auxiliary supply<br>voltage<br>available current<br>internal resistance | +5 V<br>>0.26 A<br>1.0 Ω | ±5%<br>>0.2 A<br><1.2 Ω | for IEPE (ICP)-extension plug<br>independent of integrated<br>sensor supply, short circuit proof<br>power per DSUB-plug |

| Voltage measurement                |  |  |   |
|------------------------------------|--|--|---|
| Parameter                          | Value typ.   | min. / max.                                    | Remarks   |
| Input ranges                       | ±50 V / ±25 V / ±10 V<br>±5 V / ±2 V / ±1 V<br>±500 mV / ±250 mV / ±100 mV<br>±50 mV / ±25 mV / ±10 mV / ±5 mV |  |   |
| Gain uncertainty                   | 0.02 %   | ≤0.05 %  | of reading (measurement value)  |
| Gain drift                         | 60 ppm / K   | <100 ppm / K                                   |   |
| Offset drift                       | 0.02%  | ≤0.05%<br>≤0.1%<br>≤0.2%                       | of measurement range<br>range ≥ ±25 mV<br>range = ±10 mV<br>range = ±5 mV   |
| Input offset-drift                 | 0.05 µV / K  | 0.3 µV / K                                     | DC voltage measurement  |
| Non-linearity                      | <200 ppm   |  |   |
| Common mode voltage (max.)         | ±50 V<br>±2,8 V  |  | ranges ±50 V to ±5 V<br>ranges ±2 V bis ±5 mV   |
| Common mode rejection ratio (CMRR) |  |  |   |
| range ±5 mV to ±25 mV              |  | >120 dB  | DC  |
| range ±50 mV to ±100 mV            |  | >110 dB  |   |
| range ±250 mV to ±2 V              |  | 95 dB  |   |
| range ±5 V to ±50 V                |  | >54 dB   |   |
| range ±5 mV to ±2 V                | >100 dB  | >90 dB   | f ≤ 50 Hz   |
| range ±5 V to ±50 V                | >68 dB   | >54 dB   |   |
| all ranges                         |  | >50 dB   | f = 5 kHz   |
| SNR (signal to noise ratio)        |  | >90 dB<br>>88 dB<br>>82 dB<br>>75 dB<br>>69 dB | full-scale / rms-noise full bandwidth<br>ranges ±100 mV to ±50 V<br>range ±50 mV<br>range ±25 mV<br>range ±10 mV<br>range ±5 mV |
| Input noise, voltage (RTI)         | 16 nV/√Hz rms<br>16 µV pk-pk<br>2 µV rms<br>0.6 µV pk-pk   |  | DC-Mode (range ±5 mV)<br>spectral noise density 1 kHz<br>0 Hz to 10 kHz<br>0 Hz to 10 kHz<br>0.1 Hz to 10 Hz                    |



| Current measurement with shunt plug   |  |                                     |   |
|---|--|-------------------------------------|---|
| Parameter   | Value  |                                     | Remarks   |
| Input ranges  | $\pm 40 \text{ mA} / \pm 20 \text{ mA} / \pm 10 \text{ mA}$<br>$\pm 5 \text{ mA} / \pm 2 \text{ mA} / \pm 1 \text{ mA}$<br>$\pm 400 \text{ }\mu\text{A} / \pm 200 \text{ }\mu\text{A} / \pm 100 \text{ }\mu\text{A}$ |                                     |   |
| Shunt impedance   | 50 $\Omega$  |                                     | shunt plug ACC/DSUB(M)-I2   |
| Bridge measurement  |  |                                     |   |
| Parameter   | Value typ.   | min. / max.                         | Remarks   |
| Mode  | DC, CF   |                                     |   |
| Sensors   | LVDT,<br>strain gauge: full-, half-, quarter bridge<br>piezo-resistive bridge transducer<br>potentiometer  |                                     | directly connectable  |
| Bridge measurement mode   | full-, half-, quarter bridge   |                                     |   |
| Bridge input ranges   | $\pm 1 \text{ mV/V}$ to $\pm 400 \text{ mV/V}$<br>$\pm 2 \text{ mV/V}$ to $\pm 800 \text{ mV/V}$<br>$\pm 5 \text{ mV/V}$ to $\pm 2000 \text{ mV/V}$  |                                     | for bridge voltage:<br>5 V<br>2.5 V<br>1 V  |
| Bridge voltage<br>DC<br>CF (5 kHz)  | 1 V; 2.5 V; 5 V (symmetric)<br>1 V; 2.5 V; 5 V (peak)  |                                     | set globally for 4-channel groups<br>corresponding to $\pm 0.5 \text{ V}$ , $\pm 1.25 \text{ V}$ , $\pm 2.5 \text{ V}$<br>corresponding to RMS: 0.7 V; 1.8 V; 3.5 V |
| Internal quarter-bridge completion  | 120 $\Omega$ , 350 $\Omega$  |                                     | selectable  |
| Min. bridge impedance   | 120 $\Omega$ , 10 mH full bridge<br>60 $\Omega$ , 5 mH half bridge   |                                     | bridge supply = 1 V to 5 V, $I_{\text{load}} \leq 42 \text{ mA}$  |
| Bridge impedance (max.)   | 5 k $\Omega$   |                                     |   |
| Gain uncertainty  | <0.05%   |                                     | of measurement value at 25°C  |
| Offset after bridge balance   | <0.02%   |                                     | of the range at 25°C  |
| Input offset-drift  | 0.01 $\mu\text{V/V} / \text{K}$  | 0.06 $\mu\text{V/V} / \text{K}$     | DC full bridge<br>( $V_b=5 \text{ V}$ , 1 mV/V range)<br>without ext. bridge offset   |
| Drift of bridge balance<br>Equivalent offset drift<br>corresponding to balanced ext.<br>bridge offset | 50 ppm/K<br>0.05 $\mu\text{V/V/K}$   | <90 ppm/K<br>0.09 $\mu\text{V/V/K}$ | of compensated offset value<br>full bridge (DC or CF),<br>ext. bridge offset = 1 mV/V<br>1 mV/V input range   |
| Half-bridge drift<br>(int. half-bridge)   | 0.05 $\mu\text{V/V/K}$   | 1 $\mu\text{V/V/K}$                 | DC or CF  |
| Bridge balancing range  | $\geq$ measurement range<br>not less than:<br>$\geq \pm 5 \text{ mV/V}$<br>$\geq \pm 10 \text{ mV/V}$<br>$\geq \pm 25 \text{ mV/V}$  |                                     | for bridge supply = 5 V<br>for bridge supply = 2.5 V<br>for bridge supply = 1 V   |
| Cable length (max.)   | 500 m (one-way length)   |                                     | $A = 0.14 \text{ mm}^2$ , $R = 130 \text{ m}\Omega/\text{m}$ , 65 $\Omega$  |
| Lead wire compensation technique  | 3 schemes available:<br>double Sense<br>simple Sense<br>by means of shunt-calibration  |                                     | (half-/full bridge)<br>any cables;<br>for symmetric cables of same type;<br>one-time compensation<br>(not continuously adapted)                                     |
| Automatic shunt-calibration   | 0.5 mV/V   |                                     | for 120 $\Omega$ and 350 $\Omega$ bridges   |

| Bridge measurement          |  |  |  |
|-----------------------------|--|--|--|
| Parameter                   | Value typ.                                 | min. / max.                              | Remarks  |
| Input noise (bridge)        |  |  | range: 1 $\mu\text{V}/\text{V}$ (bridge voltage = 5 V) |
| DC full bridge              | 3 $\mu\text{V}/\text{V}_{\text{pkpk}'}$    | 0.39 $\mu\text{V}/\text{V}_{\text{rms}}$ | 0 Hz to 10 kHz   |
|                             | 0.9 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.12 $\mu\text{V}/\text{V}_{\text{rms}}$ | 1 kHz, lowpass filter                                  |
|                             | 0.3 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.04 $\mu\text{V}/\text{V}_{\text{rms}}$ | 100 Hz, lowpass filter                                 |
|                             | 0.1 $\mu\text{V}/\text{V}_{\text{pkpk}}$   |  | 10 Hz, lowpass filter                                  |
| DC half-/quarter bridge     | 3.3 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.45 $\mu\text{V}/\text{V}_{\text{rms}}$ | 0 Hz to 10 kHz   |
|                             | 1.1 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.15 $\mu\text{V}/\text{V}_{\text{rms}}$ | 1 kHz, lowpass filter                                  |
|                             | 0.35 $\mu\text{V}/\text{V}_{\text{pkpk}'}$ | 0.05 $\mu\text{V}/\text{V}_{\text{rms}}$ | 100 Hz, lowpass filter                                 |
|                             | 0.3 $\mu\text{V}/\text{V}_{\text{pkpk}}$   |  | 10 Hz, lowpass filter                                  |
| CF full bridge, half bridge | 3.5 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.47 $\mu\text{V}/\text{V}_{\text{rms}}$ | 0 Hz to 10 kHz   |
|                             | 1.7 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.22 $\mu\text{V}/\text{V}_{\text{rms}}$ | 1 kHz, lowpass filter                                  |
|                             | 0.6 $\mu\text{V}/\text{V}_{\text{pkpk}'}$  | 0.07 $\mu\text{V}/\text{V}_{\text{rms}}$ | 100 Hz, lowpass filter                                 |
|                             | 0.3 $\mu\text{V}/\text{V}_{\text{pkpk}}$   |  | 10 Hz, lowpass filter                                  |

## Technical Specs: Features (for all devices of imc C-SERIES)

### Digital Inputs

| Parameter             | Value  | Remarks   |
|-----------------------|--|---|
| Channels              | 8  | common ground reference for each 4-channel group, isolated from the other input group   |
| Configuration options | TTL or 24 V input voltage range              | configurable at the DSUB globally for 8 Bits: <ul style="list-style-type: none"> <li>• jumper from LCOM to LEVEL: activates TTL-mode</li> <li>• LEVEL unconnected: activates 24 V-mode</li> </ul> |
| Sampling rate         | 10 kHz                                       | per channel   |
| Isolation strength    | $\pm 150$ V                                  | tested $\pm 200$ V<br>isolated to system ground, supply and untereinander   |
| Input configuration   | differential                                 | isolated mutually and from supply   |
| Input current         | max. 500 $\mu$ A                             |   |
| Switching threshold   | 1.5 V ( $\pm 200$ mV)<br>8 V ( $\pm 300$ mV) | 5 V level<br>24 V level   |
| Switching time        | <20 $\mu$ s                                  |   |
| Supply HCOM           | 5 V max. 100 mA                              | Reference at level otherwise electrically isolated from system  |
| Terminal connection   | DSUB-15                                      | ACC/DSUB(M)-DI4-8   |

### Digital outputs

| Parameter   | Value  | Remarks  |
|---|--|--|
| Channels / bits                                       | 8 bit  | Group of 8 bits, galvanically isolated common reference potential ("LCOM") for each group  |
| Isolation strength                                    | $\pm 50$ V   | to system ground (protection ground)   |
| Output configuration                                  | totem pole (push-pull) or open-drain   | configurable at the DSUB globally for 8 Bits: <ul style="list-style-type: none"> <li>• jumper from OPDRN to LCOM: totem pole</li> <li>• OPDRN unconnected: open-drain</li> </ul> |
| Output level  | TTL<br><br>or<br>max. $U_{ext} - 0.8$ V  | internal, galvanically isolated supply voltage<br><br>by connecting an external supply voltage $U_{ext}$ with "HCOM", $U_{ext} = 5$ V to 30 V                                    |
| State following system start                          | High resistance (high-Z)   | Independent of output configuration (OPDRN-pin)!   |
| Activation of the output stage following system start | upon first preparation of measurement  | with initial states which can be selected in the experiment (High / Low) in the selected output configuration (OPDRN-pin)  |
| Max. output current (typ.)                            | HIGH<br>15 mA<br>24 V-logic<br>22 mA<br>open-drain<br>---<br>open-drain with intern.<br>5 V supply | LOW<br>0.7 A<br>0.7 A<br>0.7 A<br>160 mA   |
|   |  | external clamp diode needed for inductive load for all outputs   |

| Parameter                               | Value                  |                      | Remarks   |
|---|------------------------|----------------------|---|
| Output voltage                          | HIGH                   | LOW                  | for load current:<br>$I_{high} = 15 \text{ mA}$ , $I_{low} \leq 0.7 \text{ A}$<br>$I_{high} = 22 \text{ mA}$ , $I_{low} \leq 0.7 \text{ A}$ |
| TTL                                     | >3.5 V                 | $\leq 0.4 \text{ V}$ |   |
| 24 V-logic ( $U_{ext} = 24 \text{ V}$ ) | >23 V                  | $\leq 0.4 \text{ V}$ |   |
| Internal supply voltage                 | 5 V, 160 mA (isolated) |                      | available at contacts   |
| Switching time                          | <100 $\mu\text{s}$     |                      |   |
| Terminal connection                     | 1x DSUB-15 / 8 Bit     |                      | ACC/DSUB(M)-DO8   |

**Incremental encoder channels**

| Parameter                      | Value   |                | Remarks  |
|--------------------------------|---|----------------|--|
| Channels                       | 4 + 1<br>(5 tracks)   |                | Four single-tracks or<br>combining two single- into two-track<br>encoders<br>One index track |
| Measurement modes              | Displacement, Angle, Events,<br>Time, Frequency, Velocity, RPMs |                |  |
| Sampling rate                  | 50 kHz  |                | per channel  |
| Time resolution of measurement | 31.25 ns  |                | Counter frequency: 32 MHz  |
| Data resolution                | 16 bits   |                |  |
| Input configuration            | differential  |                |  |
| Input impedance                | 100 k $\Omega$  |                |  |
| Input voltage range            | $\pm 10 \text{ V}$  |                | (differential)   |
| Common mode input range        | min. -11 V  | max. +25 V     |  |
| Switching threshold            | -10 V to +10 V  |                | selectable per channel   |
| Hysteresis                     | min. 100 mV   |                | selectable per channel   |
| Analog bandwidth               | 500 kHz   |                | -3 dB (full power)   |
| Analog filter                  | Bypass (no Filter),<br>20 kHz, 2 kHz, 200 Hz                    |                | selectable (per-channel)<br>2 <sup>nd</sup> order Butterworth                                |
| Switching delay                | 500 ns  |                | Modulation: 100 mV squarewave  |
| CMRR                           | 70 dB<br>60 dB  | 50 dB<br>50 dB | DC, 50 Hz<br>10 kHz  |
| Gain uncertainty               | <1 %  |                | of input voltage range @ 25 °C   |
| Offset uncertainty             | <1 %  |                | of input voltage range @ 25 °C   |
| Overvoltage strength           | $\pm 50 \text{ V}$  |                | to system ground   |
| Sensor supply                  | +5 V, 300 mA  |                | not isolated (reference: GND, CHASSIS)   |
| Terminal connection            | DSUB-15   |                | ACC/DSUB(M)-ENC4   |

### Analog outputs

| Parameter             | Value typ.            | min. / max. | Remarks                  |
|-----------------------|-----------------------|-------------|--------------------------|
| Channels              | 4                     |             |                          |
| Output level          | ±10 V                 |             |                          |
| Load current          | max. ±10 mA / channel |             |                          |
| Resolution            | 16 Bit                |             |                          |
| Non-linearity         | ±2 LSB                | ±3 LSB      |                          |
| Max. output frequency | 50 kHz                |             |                          |
| Analog bandwidth      | 50 kHz                |             | -3 dB, low pass 2. order |
| Gain uncertainty      | <±5 mV                | <±10 mV     | -40 °C to 85 °C          |
| Offset uncertainty    | <±2 mV                | <±4 mV      | -40 °C to 85 °C          |
| Terminal connection   | DSUB-15               |             | ACC/DSUB(M)-DAC4         |

### CAN-Bus Interface

| Parameter                                 | Value   | Remarks  |
|---|---|--|
| Number of CAN-nodes                       | 2   | each node is galvanically isolated (for each CAN IN and CAN OUT)                           |
| Terminal connection                       | 2x DSUB-9   |  |
| Transfer protocol                         | CAN High Speed<br>(max. 1 MBaud, conforming ISO 11898)<br>CAN Low Speed<br>(max. 125 KBaud, conforming ISO 11519) | default<br>switchable per software for each node   |
| Baudrate                                  | 1 MBit/s ... 5 kBit/s   | selectable via software, maximum for each selected protocol (High/Low Speed)               |
| Max. cable length at data transfer rate   | 25 m at 1000 kBit/s<br>90 m at 500 kBit/s   | CAN High Speed<br>cable delay 5.7 ns/m   |
| Termination                               | 124 Ω   | switchable by software for each node   |
| Isolation strength                        | ±50 V   | to system ground (protection ground)   |
| Direct parameterize of imc CANSAS modules | yes   | via CAN node of the devices with imc STUDIO, imc DEVICES alternatively imc CANSAS software |